# The effect of storage temperature on chilli pepper condiment shelf life and quality

Adetiya Irawan<sup>1</sup>, Dessy Agustina Sari<sup>1,2\*</sup>

<sup>1</sup>Chemical Engineering, Universitas Singaperbangsa Karawang, Karawang, Indonesia

# Article history

Received: 13 June 2024 Revised: 19 December 2024 Accepted: 14 April 2025

## Keyword

Accelerated shelf life testing; Preservation; Sambal goang; Sensory evaluation; Storage temperature

# **ABSTRACT**

This study investigates the shelf life of Sambal Goang, a popular Indonesian chili pepper-based condiment, under different storage temperatures using the Accelerated Shelf Life Testing (ASLT) method. The increasing demand for chili peppers and the need for effective preservation methods prompted this research. The research stored the samples at 4°C and 30°C, conducting sensory evaluations over 30 days to assess texture, aroma, appearance, and color. Results showed significant quality degradation at 30°C, with rapid mold growth and rancidity. In contrast, samples stored at 4°C maintained better sensory attributes, extending the shelf life to 30 days compared to 24 days at 30°C. The study highlights the critical role of temperature in preserving the quality and extending the shelf life of Sambal Goang, offering practical insights for producers to enhance product safety, reduce waste, and improve economic returns for chili pepper farmers and sambal producers. These findings contribute to the advancement of food preservation strategies, promoting the viability of traditional culinary products in modern markets.



This work is licensed under a Creative Commons Attribution 4.0 International License.

Email : dessy.agustina8@staff.unsika.ac.id DOI 10.21107/agrointek.v19i4.25974

<sup>&</sup>lt;sup>2</sup>Chemical Engineering, Universitas Diponegoro, Semarang, Indonesia

<sup>\*</sup> Corresponding author

#### INTRODUCTION

The increasing demand for chilli peppers has led to challenges for farmers due to fluctuating market prices, emphasising the need for extending shelf life and adding value through processing methods (Calligaris et al. 2015; Sari and Hadiyanto 2013). In Indonesia, the popularity of sambal as a condiment presents opportunities for new ready-to-eat products, highlighting the importance of enhancing sambal's shelf life through further processing (Richards et al. 2014). Proper storage conditions, including humidity and temperature control, are crucial for maintaining sambal quality, extending its shelf life, reducing waste, and improving economic returns for producers (Meeker et al. 1998; Sari et al. 2020).

To address these challenges, a study focusing on Sambal Goang aims to determine the optimal storage conditions using the Accelerated Shelf Life Testing (ASLT) method to enhance quality and prolong shelf life. (Conte et al. 2020). By investigating the effect of storage temperature on Sambal Goang, the study seeks to provide practical solutions for preserving this traditional product and meeting consumer demands for extended shelf-life products (Hayes and Liu 2008). The research not only aims to determine the shelf life of Sambal Goang at various temperatures but also to identify the best storage conditions to ensure product quality and longevity (Pedro and Ferreira 2006).

This research is expected to benefit the sambal industry by providing insights into chilli pepper utilization and alternative processing methods, ultimately contributing to the economic stability of chilli pepper farmers and sambal producers (Park et al. 2018). By utilising ASLT to estimate shelf life, the study aligns with previous research that emphasises the importance of accelerated testing methods in predicting product stability and quality over time (Martins et al. 2008). Researchers (Belisle et al. 2021) expect the findings from this study to provide valuable information for enhancing product safety, quality, and economic viability within the sambal industry.

## **METHOD**

The study prepare Sambal Goang using a grinder, a digital scale, and 150-ml packaging bottles. The materials used are bird's eye chili (*Capsicum frutescens*) and seasoning (MSG, 99%;

table salt - NaCl, 95%). The sambal processing method involves several steps, as illustrated in Figure 1.

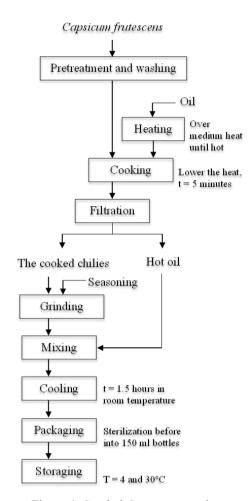


Figure 1 Sambal Goang processing

Each step in the sambal processing method is crucial to ensuring the final product's quality and safety. Starting with the preparation of ingredients and equipment, the process involves cleaning, cooking, grinding, mixing, cooling, packaging, and storing the sambal. This systematic approach helps maintain the sambal's texture, flavor, and freshness while also extending its shelf life.

Several factors affecting the shelf life of Sambal Goang are moisture content, light exposure, chemical, and temperature changes. Changes in moisture content can lead to nutritional quality loss, browning, and rancid odors. Increased moisture content accelerates microbial growth, while decreased moisture content causes shrinkage and sensory quality reduction (Mizrahi 2011). Controlling the moisture content is essential to maintain the product's quality and extend its shelf life.

The second is chemical changes. During processing and storage, sensory and nutritional changes may occur in the product. Chemical reactions such as oxidation and Maillard reactions can lead to flavor and color changes. (Eurofins 2024; Mizrahi 2011). Understanding these chemical changes is vital to developing methods to preserve the sambal's quality. Then, light exposure can cause rancid odors and loss of vitamins in the product. UV and visible light can induce photooxidation, leading to off-flavors and nutrient degradation (Ninsix et al. 2018). Minimizing light exposure during storage is necessary to prevent these adverse effects and maintain the sambal's quality.

The last is temperature changes. Increasing or decreasing storage temperatures can accelerate microorganism growth. Higher temperatures can increase the rate of enzymatic and microbial activity, leading to faster spoilage (Calligaris et al. 2015). Proper temperature control is crucial to slowing down these processes and extending the sambal's shelf life.

Environmental factors significantly influence microbial growth throughout the observation. Improper storage, such as excessive cooling, can negatively affect the sambal. By understanding and controlling these factors, it is possible to improve the storage conditions and enhance the shelf life of Sambal Goang.

The following experimental testing was conducted:

1. Initial sensory evaluation: conduct an organoleptic test on day 1 to establish the

- baseline quality; then evaluate texture, aroma, appearance, and color
- 2. Daily monitoring: store samples at 4°C and 30°C; perform daily sensory evaluations to track quality changes; then record observations and scores.
- 3. Analysis of degradation: to identify microbial growth, visually inspect mold and other spoilage signs; to determine rancidity, measure lipid oxidation levels; and evaluate any changes in sensory properties.
- 4. Shelf life determination: compare the degradation rate at different temperatures; use the data to estimate the shelf life of Sambal Goang at 4°C and 30°C; then examine how temperature affects the product's overall quality and shelf life.

This methodology ensures a comprehensive understanding of the factors that influence Sambal Goang's shelf life, as well as valuable insights into optimal storage conditions.

## RESULTS AND DISCUSSION

The research conducted an organoleptic test to determine the panelists' acceptance level of Sambal Goang. This study stored Sambal Goang at 4°C and 30°C for 30 days to track its rate of deterioration. On the 30<sup>th</sup> day, Sambal Goang's sensory quality showed significant degradation, rendering it inedible. Table 1 presents the results. Then, Table 2 presents the observations of Sambal Goang stored at room temperature (30°C, labeled as A) and in the refrigerator (4°C, labeled as B) over one month, with a visual depiction in Figure 2.

Table 1 Organoleptic test result of Sambal Goang

Day -	Texture		Aroma		Appearance		Color	
Day	A	В	A	В	A	В	A	В
0	15	15	15	15	15	15	15	15
3	14	15	14	15	14	15	14	15
9	12	13	12	14	13	13	12	14
15	11	12	8	12	10	11	9	10
18	9	10	7	9	7	9	8	9
24	8	9	6	8	6	8	6	8
27	5	9	4	8	5	7	5	8
30	4	9	4	8	4	7	4	8

Score for

1-3: not consumable

4-6: not recommended for consumption

7-9: marginally consumable

10-12: consumable

13-15: highly consumable



Figure 2 Preservation of Sambal Goang over one month

The organoleptic properties of Sambal Goang, a traditional Indonesian chilli paste, intricately link its quality, encompassing sensory attributes like taste, aroma, and appearance. Researchers conducted a study to assess the impact of storage temperature on Sambal Goang. The research found that storing the product at 30°C led to a rapid decline in quality compared to storage at 4°C. Over 30 days, Sambal Goang stored at 30°C exhibited significant deterioration in sensory quality, with changes in texture, aroma, and appearance rendering it inedible. The texture of the sambal stored at 30°C degraded notably, with the top layer hardening and developing mould, while the bottom layer became watery and released more oil. Warm and humid conditions. which promote mould growth at higher temperatures, were responsible for this deterioration (Kumar and Kalita 2017).

Furthermore, at 30°C, the aroma of Sambal Goang significantly decreased from highly consumable to not recommended for consumption, indicating the evaporation of compounds and the oxidation of lipids, leading to rancidity (Perumalla and Hettiarachchy 2011; Shahidi 2000). The appearance of the sambal also deteriorated at 30°C, with mould formation on the surface and a darkening of the chilli colour, signalling microbial activity and spoilage

(Odeyemi et al. 2020). The accelerated shelf life testing (ASLT) of Sambal Goang identified temperature as a critical factor, with high temperatures promoting complex reactions such as oxidation and non-enzymatic browning, as evidenced by colour changes in the product (Dawson et al. 2018).

Researchers observed that room-temperature storage accelerated the deterioration of Sambal Goang due to increased microbial activity and enzymatic reactions when comparing samples stored at room temperature (30°C) to those refrigerated (4°C) (Dawson et al. 2018; Du et al. 2022). The presence of mould on roomtemperature samples highlighted the importance of temperature control in preventing microbial spoilage. Additionally, chemical reactions like oxidation and Maillard browning occurred more rapidly at higher temperatures, leading to changes in colour, texture, and aroma that compromised the sensory attributes and overall quality of the product (Kumar and Kalita 2017). In contrast, refrigerated samples exhibited slower rates of degradation, with minimal changes in colour and aroma, albeit with the issue of oil freezing.

The findings underscore the critical role of temperature management in extending the shelf life of Sambal Goang and similar food products (Sari et al. 2018). The study showed that proper

storage conditions, including refrigeration, mitigate quality deterioration, enhance product safety, ensure consumer satisfaction, and reduce food waste. The study emphasises the need for controlled storage environments to preserve the sensory qualities and overall integrity of perishable food items like Sambal Goang, aligning with previous research highlighting the impact of temperature on food quality and shelf life (Abubakar et al. 2024; Kumar and Kalita 2017; Naulina et al. 2023; Nulfaidah and Sari 2024; Sari et al. 2020b).

A combination of factors, such as temperature, moisture content, composition factors, environmental conditions, and packaging materials, can influence the shelf life of Sambal Goang. Understanding these factors and

employing techniques like ASLT can aid in predicting and extending the shelf life of this traditional Indonesian food product.

Factors influencing the shelf life of Sambal Goang are multifaceted and encompass various aspects related to food quality changes, storage conditions, and packaging. The shelf life of a food product is defined as the duration from production to consumption during which the product maintains its quality attributes (Calligaris et al. 2015; Sulaiman 2024). Understanding the critical factors affecting food quality changes, such as temperature, moisture content, water activity, pH, and environmental conditions, is essential for predicting shelf life (Hough and Garitta 2012; Manzocco et al. 2011; Sari and Hadiyanto 2013).

Table 2 Observation of Sambal Goang over one month

Day	Storage Condition	Color	Aroma	Mold Presence	Texture
0	A	Bright orange	Fresh, spicy	None	Smooth
	В	Bright orange, slight			Frozen, slight
		freezing of oil			crystallization
3	A	Bright orange	Spicy, slightly	None	Smooth
			pungent		
	В	Bright orange, slight	Fresh spicy		Frozen, slight
		freezing of oil			crystallization
9	A	Darkening	Rancid	Mold on bottle 2	Grainy
	В	Slight green hue under bottle 3	Spicy	None	Frozen, slight crystallization
15	A	Darkened, oil becoming	Rancid	Mold covering	Oil, grainy
		opaque		all bottles	
	В	Green hue under bottle 4	Spicy	None	Frozen, slight
					crystallization
18	A	Darkened, opaque oil	Sour, rancid	Mold covering	Oil, grainy
				all bottles	
	В	Green hue under bottles 3	Spicy	None	Frozen, slight
		and 4	~		crystallization
24	A	Dark orange	Sour	Mold covering	Oil, grainy
		5 1 1 1 1 1	a .	all bottles	T 11.1
	В	Darkened, slight green	Spicy	None	Frozen, slight
27		hue under bottles 3 and 4	G	3.6.11	crystallization
27	A	Dark orange	Sour	Mold covering	Oil, grainy
	В	Dadranad aliaht anam	C:	all bottles	Engage aligh4
	В	Darkened, slight green hue under bottles 3 and 4	Spicy	None	Frozen, slight
30	٨		Sour	Mold agramina	crystallization
30	A	Dark orange	Soul	Mold covering all bottles	Oil, grainy
	В	Darkened, slight green	Spicy	None	Frozen, slight
	D	hue under bottles 3 and 4	Spicy	TNOILC	crystallization
		nuc unuci bottics 3 and 4			Ci y StairizatiOii

The method known as Accelerated Shelf Life Testing (ASLT) predicts the shelf life of food products by subjecting them to extreme conditions that accelerate degradation processes (Manzocco et al. 2008; Naufalin et al. 2023). This approach involves considering parameters like temperature, humidity, light intensity, and gas pressure, which influence the rate of quality deterioration (Haouet et al. 2019). Microbial growth, enzymatic reactions, chemical processes like lipid oxidation, and physical phenomena contribute to quality loss in different types of foods under varying storage conditions (Basak 2018; Corrigan et al. 2012).

Packaging materials play a crucial role in extending the shelf life of food products by protecting them from external factors and maintaining hygiene (Hao et al. 2015; Pedro and Ferreira 2006; Sari et al. 2020a; Ulfa et al. 2022). Factors like cross-linking, temperature, additives, and gas molecule properties influence the permeability of packaging materials, impacting food preservation (Fardiansyah et al. 2023; Fauzia et al. 2023; Wei 2024). Developing biodegradable and recyclable packaging materials is essential to address environmental concerns related to waste management (Hasbullah and Ismail 2022; Park et al. 2018).

# **CONCLUSION**

This study highlights the critical role of temperature management in extending the shelf life and maintaining the quality of Sambal Goang, a traditional Indonesian chilli pepper-based condiment. The study used Accelerated Shelf Life Testing (ASLT) to look into how different storage temperatures (4°C and 30°C) affected the overall quality and sensory attributes of Sambal Goang. The findings indicate that lower storage temperatures significantly slow down degradation process, preserving the product's texture, aroma, and appearance for a more extended period compared to higher temperatures. Specifically, Sambal Goang stored at 4°C exhibited a shelf life of 30 days, while storage at 30°C reduced the shelf life to approximately 24 days. The study also identified key factors influencing shelf life, including moisture content, chemical changes, light exposure, and temperature storage Proper conditions, fluctuations. particularly refrigeration, can mitigate quality deterioration, enhance product safety, ensure consumer satisfaction, and reduce food waste. These insights provide valuable guidelines for producers and stakeholders in the chilli pepper industry to optimise storage conditions, thereby improving economic returns and contributing to the sustainability of traditional culinary products. Overall, this research underscores the importance of controlled storage environments in preserving the sensory qualities and extending the shelf life of perishable food items like Sambal Goang.

## REFERENCES

- Abubakar, A., Abdurrahma, M., Sulandjari, K., Arsyirakhmatika, G.A., and Sari, D.A., 2024. Feasibility and development strategies for mangrove fruit-based products in Karawang, West Java. IJDNE 19, 415–423. https://doi.org/10.18280/ijdne.190207
- Basak, S., 2018. Shelf life extension of tomato paste through organoleptically acceptable concentration of betel leaf essential oil under accelerated storage environment. Journal of Food Science 83, 1396–1403. https://doi.org/10.1111/1750-3841.14133
- Belisle, C.E., Sargent, S.A., Brecht, J.K., Sandoya, G.V., and Sims, C.A., 2021. Accelerated shelf-life testing to predict quality loss in romaine-type lettuce. Horttechnology 31, 490–499. https://doi.org/10.21273/horttech04812-21
- Calligaris, S., Manzocco, L., Anese, M., and Nicoli, M.C., 2015. Shelf-life assessment of food undergoing oxidation—a review. Critical Reviews in Food Science and Nutrition 56, 1903–1912. https://doi.org/10.1080/10408398.2013.80 7222
- Conte, L.S., Milani, A., Calligaris, S., Rovellini, P., Lucci, P., and Nicoli, M.C., 2020. Temperature dependence of oxidation kinetics of extra virgin olive oil (EVOO) and shelf-life prediction. Foods 9, 295. https://doi.org/10.3390/foods9030295
- Corrigan, V.K., Hedderley, D., and Harvey, W., 2012. Modeling the shelf life of fruit-filled snack bars using survival analysis and sensory profiling techniques. Journal of Sensory Studies 27, 403–416. https://doi.org/10.1111/joss.12006
- Dawson, P., Al-Jeddawi, W., and Remington, N., 2018. Effect of freezing on the shelf life of salmon. International Journal of Food Science 2018, 1–12. https://doi.org/10.1155/2018/1686121

- Du, X., Wang, B., Li, H., Liu, H., Shi, S., Feng, J., Pan, N., and Xia, X., 2022. Research progress on quality deterioration mechanism and control technology of frozen muscle foods. Comprehensive Reviews in Food Science and Food Safety 21, 4812–4846. https://doi.org/10.1111/1541-4337.13040
- Eurofins, E., 2024. Accelerated shelf life studies (ASLS) [WWW Document]. Food and Feed Testing. URL https://www.eurofins.in/food-testing/blog/accelerated-shelf-life-studies-asls/
- Fardiansyah, M.I., Sari, D.A., Firdaus, M.A., and Ulfa, V.S., 2023. Pengembangan label kemasan botol pada produk bubuk jahe merah. Martabe: Jurnal Pengabdian Masyarakat 6, 3033–3038. https://doi.org/10.31604/jpm.v6i9.3033-3038
- Fauzia, F., Kamil, M.I., Savitri, M.D., Dhiya, S., Suherman, M., Ratnasari, Y., Malik, L.A., Marendra, A.G., Wibowo, L.K., Sinabutar, K.V., Sari, D.A., Hasyim, M., and Sukanta, S., 2023. Strategi usaha mikro kecil menengah (UMKM) kuliner lokal dalam menghadapi kompetisi global. Martabe: Jurnal Pengabdian Masyarakat 6, 2977–2985.
  - https://doi.org/10.31604/jpm.v6i8.2977-2985
- Hao, F., Lu, L., and Wang, J., 2015. Finite element simulation of shelf life prediction of moisture-sensitive crackers in permeable packaging under different storage conditions. Journal of Food Processing and Preservation 40, 37–47. https://doi.org/10.1111/jfpp.12581
- Haouet, M.N., Tommasino, M., Mercuri, M.L., Benedetti, F., Bella, S.D., Framboas, M., Pelli, S., and Altissimi, M.S., 2019. Experimental accelerated shelf life determination of a ready-to-eat processed food. Italian Journal of Food Safety 7, 189–192. https://doi.org/10.4081/ijfs.2018.6919
- Hasbullah, R., and Ismail, E.R., 2022. Shelf-life prediction of citrus lemon using a multivariate accelerated shelf-life testing (MASLT) approach. Journal of Horticultural Research 30, 51–60. https://doi.org/10.2478/johr-2022-0005

- Hayes, R.J., and Liu, Y.-B., 2008. Genetic variation for shelf-life of salad-cut lettuce in modified-atmosphere environments. Journal of the American Society for Horticultural Science 133, 228–233. https://doi.org/10.21273/jashs.133.2.228
- Hough, G., and Garitta, L., 2012. Methodology for sensory shelf-life estimation: A review. Journal of Sensory Studies 27, 137–147. https://doi.org/10.1111/j.1745-459x.2012.00383.x
- Kumar, D., and Kalita, P.K., 2017. Reducing postharvest losses during storage of grain crops to strengthen food security in developing countries. Foods 6, 8. https://doi.org/10.3390/foods6010008
- Manzocco, L., Kravina, G., Calligaris, S., and Nicoli, M.C., 2008. Shelf life modeling of photosensitive food: The case of colored beverages. Journal of Agricultural and Food Chemistry 56, 5158–5164. https://doi.org/10.1021/jf800072u
- Manzocco, L., Panozzo, A., and Calligaris, S., 2011. Accelerated shelf life testing (ASLT) of oils by light and temperature exploitation. Journal of the American Oil Chemists Society 89, 577–583. https://doi.org/10.1007/s11746-011-1958-x
- Martins, R.C., Lopes, V.V., Vicente, A.A., and Teixeira, J.A., 2008. Computational shelf-life dating: complex systems approaches to food quality and safety. Food and Bioprocess Technology 1, 207–222. https://doi.org/10.1007/s11947-008-0071-0
- Meeker, W.Q., Escobar, L.A., and Lu, C.J., 1998.
  Accelerated degradation tests: Modeling and analysis. Technometrics 40, 89–99. https://doi.org/10.1080/00401706.1998.10 485191
- Mizrahi, S., 2011. Accelerated shelf life testing of foods, in: Food and Beverage Stability and Shelf Life. Elsevier, pp. 482–506. https://doi.org/10.1533/9780857092540.2. 482
- Naufalin, R., Ritonga, A.M., and Denonita, N., 2023. Accelerated shelf-life testing of the powder of flower, leaf, and steam kecombrang (Etlingera elatior) using a critical moisture content approach, in: Proceedings of the 3rd International Conference on Sustainable Agriculture for Rural Development (ICSARD 2022). Atlantis Press, pp. 294–306.

- https://doi.org/10.2991/978-94-6463-128-9 30
- Naulina, R.Y., Stiawan, E., Nendissa, S.J., Nendissa, D.M., Sari, D.A.S., Ariyanti, D., Sulistyo, A.B., Siahaya, A.N., Fatnah, N., Rahim, H., Rosmawati, A., Khurniyati, M.I., and Fahmi, A., 2023. Kimia industri. Penerbit Widina Media Utama, Bandung.
- Ninsix, R., Azima, F., Novelina, N., and Nazir, N., 2018. Metode penetapan titik keritis, daya simpan dan kemasan produk instan fungsional. jtp 7, 46–52. https://doi.org/10.32520/jtp.v7i1.112
- Nulfaidah, F., and Sari, D.A., 2024. Penataan manajemen produksi dan proses pemanggangan bagi UMKM Opak Ketan. Martabe: Jurnal Pengabdian Masyarakat 7, 54–62.
- Odeyemi, O.A., Alegbeleye, O.O., Strateva, M., and Stratev, D., 2020. Understanding spoilage microbial community and spoilage mechanisms in foods of animal origin. Comprehensive Reviews in Food Science and Food Safety 19, 311–331. https://doi.org/10.1111/1541-4337.12526
- Park, J.M., Koh, J.-H., and Kim, J.M., 2018. Predicting shelf-life of ice cream by accelerated conditions. Korean Journal for Food Science of Animal Resources 38, 1216–1225. https://doi.org/10.5851/kosfa.2018.e55
- Pedro, A.M.K., and Ferreira, M.M.C., 2006. Multivariate accelerated shelf-life testing: A novel approach for determining the shelf-life of foods. Journal of Chemometrics 20, 76–83. https://doi.org/10.1002/cem.995
- Perumalla, A.V.S., and Hettiarachchy, N., 2011.

  Green tea and grape seed extracts potential applications in food safety and quality. Food Research International 44, 827–839.

  https://doi.org/10.1016/j.foodres.2011.01.0 22
- Richards, M., Kock, H.L.D., and Buys, E.M., 2014. Multivariate accelerated shelf-life test of low fat uht milk. International Dairy Journal 36, 38–45. https://doi.org/10.1016/j.idairyj.2013.12.01

- Sari, D., and Hadiyanto, H., 2013. Teknologi dan metode penyimpanan makanan sebagai upaya memperpanjang shelf life. Jurnal Aplikasi Teknologi Pangan 2, 52–59.
- Sari, D.A., Djaeni, M., Hakiim, A., Sukanta, S., Asiah, N., and Supriyadi, D., 2018. Enhancing quality of drying mixed shrimp paste from Karawang with red pigment by angkak. JTS 29, 72–75. https://doi.org/10.12962/j20882033.v29i2. 3575
- Sari, D.A., Hakiim, A., Efelina, V., Djaeni, M., and Hadiyanto, H., 2020a. Studi kasus: optimisasi teknik pengadukan, pembentukan gulungan, dan kemasan produk dodol di kabupaten Bekasi. agrointek 14, 148–156. https://doi.org/10.21107/agrointek.v14i2.6 408
- Sari, D.A., Hakiim, A., Irawan, R., and Dewi, R., 2020b. Penataan ulang area produksi industri rumah tangga kabupaten bekasi. PPM 4, 53–62. https://doi.org/10.29407/ja.v4i1.14602
- Shahidi, F., 2000. Antioxidants in food and food antioxidants. Nahrung/Food 44, 158–163. https://doi.org/10.1002/1521-3803(20000501)44:3<158::aid-food158>3.0.co;2-l
- Sulaiman, I., 2024. Shelf-life prediction of nutmeg candy (Myristica fragrans Houtt) using the Arrhenius equation approach's accelerated shelf-life testing (ASLT) method. IOP Conference Series Earth and Environmental Science, p. 012001. https://doi.org/10.1088/1755-1315/1290/1/012001
- Ulfa, V.S., Fardiansyah, M.I., Firdaus, M.A., and Sari, D.A., 2022. Peran transformasi kemasan pada produk bubuk jahe merah (botol ke standing pouch). Jurnal Qardhul Hasan: Media Pengabdian kepada Masyarakat 8, 1–7.
- Wei, F., 2024. Preparation of Astragalus membranaceus-cranberry Biscuits and the evaluation of physicochemical properties and antioxidant activity. International Journal of Food Science & Technology 59, 3134–3141.
  - https://doi.org/10.1111/ijfs.17057